

APPLY BLACK  
ANTI-SKID ON  
- TOP SURFACE  
TO BOTTOM  
OF TOP RADIUS

- REFER TO STEP  
END DETAIL

D2721-1  
MAKE FROM EXTRUSION D2622-078

D2721-041 LH STEP ASSEMBLY (SHOWN)  
D2721-042 RH STEP ASSEMBLY (OPPOSITE)

ROUND CORNER OF EXTRUSION TO  
MATCH BEND RADIUS OF END PLATE

## D2721-041/-042 STEP ASSEMBLY PARTS LIST

**D2721-041/-042 STEP ASSEMBLY**



- 1) MAKE FROM EXTRUSION D2622
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

TYPICAL STEP END DETAIL

**B**

RELEASED  
05-11-14 ~~th~~

# DART

DESIGN		DRAWING 81		DART AEROSPACE USA, INC.		REV. C	
PH		PH		PORT HADLOCK, WA			
CHECKED	APPROVED	DRAWING NO.		SHEET 1 OF 1			
		D2721					
DATE		TITLE		SCALE			
05.09.19		206B STEP ASSEMBLY		NTS			
A	97.12.04	NEW ISSUE					
B	98.10.19	79" WAS 80", UPDATED WELD DETAIL REVISED TOLERANCES, 53.44 WAS 54.0					
C	05.09.19	RE-DESIGN, ADD D3461-1/-3/-5/-7					